

Solid Carbide Spiral Bits

Enjoy super-fast, super-smooth cuts and long-lasting durability

These industrial quality spiral bits combine effective chip removal with a continuous shearing action cut not obtained from our regular straight bits. The design allows for rapid chip removal and a chip breaker tip for plunging. Since the spiraled cutting edge always stays in contact with your stock, these bits will give you a smooth, chatter-free cut.

Do I use an upcut or downcut spiral bit?

Upcut spirals pull the chips toward the router. They are usually used for dadoing and mortising to obtain a smooth flat bottom. Ideal for mortise & tenon joints!

Downcut spirals push chips away from the router. They are usually used in laminate, veneer, or inlay work and produce a clean finished top surface.

SPU
Upcut



Solid Spiral Upcut Bits

ITEM	Cutting Diameter	Cutting Length	Overall Length	Shank	Price
SPU1	1/8"	1/2"	2	1/4"	\$12.90
SPU2	5/32"	1/2"	2	1/4"	\$12.90
SPU3	3/16"	3/4"	2	1/4"	\$12.90
SPU4	1/4"	3/4"	2	1/4"	\$12.90
SPU5	1/4"	1	2-1/2"	1/4"	\$39.90
SPU6	5/16"	1	3	1/2"	\$39.90
SPU7	3/8"	1-1/4"	3	1/2"	\$39.90
SPU8	1/2"	1-1/4"	3	1/2"	\$39.90
SPU9	1/2"	1-1/2"	3-1/2"	1/2"	\$39.90
SPU10	1/2"	2	4	1/2"	\$39.90

Solid Spiral Downcut Bits

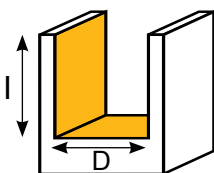
ITEM	Cutting Diameter	Cutting Length	Overall Length	Shank	Price
SPD1	1/8"	1/2"	2	1/4"	\$12.90
SPD2	5/32"	1/2"	2	1/4"	\$12.90
SPD3	3/16"	3/4"	2	1/4"	\$12.90
SPD4	1/4"	3/4"	2	1/4"	\$12.90
SPD5	1/4"	1	2-1/2"	1/4"	\$39.90
SPD6	5/16"	1	3	1/2"	\$39.90
SPD7	3/8"	1-1/4"	3	1/2"	\$39.90
SPD8	1/2"	1-1/4"	3	1/2"	\$39.90
SPD9	1/2"	1-1/2"	3-1/2"	1/2"	\$39.90
SPD10	1/2"	2	4	1/2"	\$39.90

SPD
Downcut



Solid Carbide Straight Bits

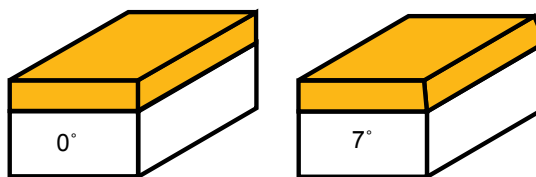
Used to plane edges, cut grooves, rabbets, slots, or dadoes. Also can be used for mortising and carving applications, or where a flat bottom is required.



ITEM Number	D Cutting Diameter	L Cutting Length	L Overall Length	d Shank Diameter	Sale
S000321A	1/8"	3/8"	2"	1/4"	\$18.90
S000321B	1/8"	7/16"	2"	1/4"	\$18.90
S000321C	1/8"	1/2"	2-1/8"	1/4"	\$18.90
S000481A	3/16"	1/2"	2"	1/4"	\$18.90
S000481B	3/16"	3/4"	2-1/2"	1/4"	\$19.90

Solid Carbide Flush Trim Bits

A solid pilot eliminates the need for a ball bearing on those laminate trimmers.



ITEM Number	Cutting Angle	D Cutting Diameter	L Cutting Length	L Overall Length	d Shank Diameter	Sale
140631A	0°	1/4"	1/4"	1-9/16"	1/4"	\$13.90
140631B	7°	1/4"	1/4"	1-9/16"	1/4"	\$13.90

